



October 31, 2025

ATTN: Vendors

RE: **Project Name:** STWD Doors – ACC Rec Yard Doors
 Project Number: 240000077-2
 Project Location: Anchorage Correctional Complex, Anchorage, Alaska
 New ITB Deadline: **November 10, 2025 @ 2:00 P.M. local time**

Addendum# One (1)

The Department of Corrections is issuing this Addendum to the Invitation to Bid (ITB) for the above referenced project.

The following additions/changes are required:

1. The deadline for this ITB has been extended until **Monday, November 10, 2025, @ 2:00 P.M. local time.**

The following are questions from interested parties and the department's response:

Question 1: The contract documents direct that existing structural steel channel jambs are to be reused and prepared for installation of new detention doors. However, our detention door manufacturer has reviewed site photos and strongly advises that the existing frames are severely corroded and lack hinge pad reinforcement. They have stated that installing new doors into these frames would void the manufacturer's warranty and their installers would be required to through-bolt hinges to the face of the frames if reuse is enforced. Please confirm whether the intent is to reuse the existing frames as shown, or if the design team will allow complete replacement of the existing frames to ensure structural adequacy and maintain the detention door manufacturer's warranty. If reuse is required, please confirm how the owner wishes to address the lack of hinge reinforcement and voided manufacturer warranty.

Answer: Re-use of the existing frames was intended as a cost savings measure. We expected cleaning of the existing steel channels would be required and the structural enhancement by way of an added steel plate to attach hinges to may be required. If the contractor's manufacturer would prefer to use grout filled Hollow Metal Frames, that option is approved and endorsed by the Department of Corrections.

Question 2: Please confirm whether a "Job Site Door Check" will be required and should be included in all contractor bids. Specification 08 34 53, Section 1.4, E, 3, a, states that, at the owner's option, a door at the job site may be selected at random and sawed in half to verify construction. Will a spare door be required for this purpose, and should its cost be included in the basis of bids for all contractors?

Answer: The job site door destructive testing will only be required if the onsite storage of the doors exposes the door to extended periods when doors are subjected to possible water/snow

intrusion into the core of the doors which may result in internal corrosion. If doors are stored as specified in 08 34 52, 3.1 no on-site destructive testing will be required. If doors are brought to the site, left for extended periods of time exposed to the weather, or stored incorrectly when exposed to the weather, the doors may be required to be cut in half as described to see if the other doors will be accepted for installation.

Question 3: Section 02 41 19, Part 3, describes the temporary secure barrier dimensions and construction. Please confirm if the temporary secure barrier must include a roof/top cover, or if three enclosed sides (walls) will be sufficient to meet the Department's requirements.

Answer: A roof is required for the temporary secure barrier.

Question 4: Section 02 41 19, Part 3, allows backing nailers to be screwed into the concrete yard walls and states that the holes must be patched and painted when the barrier is relocated. Please confirm what material should be used to patch the screw holes in the concrete yard walls.

Answer: Contractors may have a preference to cementitious grout filler, and any recommendation will be considered. One product that will likely bond to the existing surface and create a hard finish surface is Surebond SB-190 Everseal. Contractors are cautioned to adhere to temperature limitations when selecting the fill/patch material.

Question 5: Section 02 41 19, Part 3, requires patching and painting of holes after removing the temporary secure barrier, but it does not define the extent of repainting. Please confirm whether only localized touch-up painting of the patched holes is required.

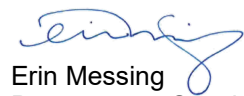
Answer: Re-painting patched finish surfaces will be required. Painting will be required to extend over the entire plane of the wall surface in which patches are needed. Spot painting will not be accepted.

Question 6: Section 08 71 00 specifies the use of tamper-resistant TORX Plus stainless-steel fasteners in inmate-accessible areas and requires that three tool kits be provided to the Owner. Please confirm exactly what type of tool kits are to be provided (e.g., TORX Plus driver bits or specialty wrenches) and clarify whether these kits are to be furnished by the hardware manufacturer or by the contractor as part of close-out deliverables.

Answer: Tool kits will be required to include driving points for the style and size of fasteners used. The Department of Corrections will have a contract with the General Contractor, who actually provides the tool kit is immaterial to the Department.

This addendum is considered part of the Invitation to Bid (ITB) and is to be acknowledged on your quote form.

Sincerely,



Erin Messing
Procurement Specialist IV

cc:

Shawn Ratliff, DOC Facilities Manager
Michael Lim, DOC Procurement Specialist V

End of Addendum