



SECTION A-A

QTY	Q-0	PN	DESCRIPTION
1		2239100	CASTER BOX W/DT
2	1	2239105	CASTER W/DT, U-BLADE
3	2	2239109	THRUST BRG
4	1	2239110	WASHER
5	1	2239111	BAR
6	1	2239112	PLATE, BRAKE DISC
7	1	2239121	WHEEL ASSY, U-BLADE CASTER
8	1	2239113	TORQUE LIMITER, FRICTION
9	1	2240746	CASTER MOUNTING PAD W/DT
10	1	2240747	ROD W/DT, THREADED ELH CASTER ASSY
11	2	2239117	COLLAR, SHAFT LOCKING 125-7NC
12	4	2239118	PLATE, CASTER RETAINING
13	1	2239119	AXLE, CASTER
14	2	2202086	SHIM, STEEL
15	2	2202556	NYLOCK NUT
16	8	114354	BOLT, NC, GR8, .75 X 2.00
17	2	002526	BUSHING
18	1	117405	GREASE ZERK 1/8 NPT
19	1	2239120	PLATE, AXLE PIN STOP
20	1	E-671436	SQ KEY .250 W X 1.75 L
21	1	2240751	PLATE, RETAINER

- NOTE:
- BEFORE INSTALLING FASTENERS, ITEMS 8, 11, 12, 16, 17, APPLY ANTISEIZE
  - SET TORQUE LIMITING CLUTCH PER INSTRUCTION MANUAL PN 2239129
  - SET WHEEL BEARING PRELOAD PER MANUAL 2239129
  - NEUTRAL SET HEIGHT WITH NEW BOLT ON EDGES ON PLOW IS .750" UP FROM STOP
  - GREASE THREADED ROD WELDMENT LIBERALLY PRIOR TO ASSEMBLY ALONG THE COMPLETE LENGTH

USE AS PARTS PAGE ENGLISH

CHANGE HISTORY :	MATERIAL OPTIONS : LISTED	DRFTR : WNAZA	DATE : 11/06/18
		PE :	TIME :
SEE CASCADE ENG STANDARDS FOR DRAFTING CONVENTIONS. EMC = CASCADE MATL CODE EPS = CASCADE PROCESS CODE CWS = CASCADE WELD SPEC  UNLESS OTHERWISE STATED ALL DIMENSIONS IN MILLIMETERS			
		WT : 447 lbs.	CASTER ASSY, U-BLADE CLH
		ECD : 1591342	
		SHEET : 1 / 1	PART NO. / DWG NO. : 2240745 R-0