

## ALASKA RAILROAD CORPORATION 327 W. Ship Creek Ave. Anchorage, AK 99501

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September 29, 2022

Addendum Number 1 ITB 22-56-210194 ARR 301 & 352 Diner Seat Frames and Trim Fabrication This addendum is issued to provide information as follows:

Bid Closing Date Change: October 10, 2022 October 12, 2022

## **BIDDER QUESTIONS:**

Frame Finish:

1. Is an epoxy-based PC an acceptable coating for the frames?

Frame coating should be quoted as single application spray-on epoxy coating such as Rust-Oleum 9100 or similar.

2. Is the coating for the frames to be a glossy or matte finish?

Frame finish should be matte.

3. COMMENT/SUGGESTION: Epoxy-based powder coats are not UV stable (color will fade over time and mar easily). Would it be acceptable to powder coat the frames with TIGER Drylac - Wet Black (with a zinc primer)? This powder coat is a very durable coating that is weather resistant and suitable for interior and exterior applications.

Please quote alternate frame finishes as separate line items for consideration.

4. One additional question. Do you have a drawing depicting the Drawer Pan weldment in more detail? The provided information in ARR 301 DOUBLE SEAT FRAME ITEM FABRICATION is relatively sparse. Is it to be made with 5 separate pieces or would it be acceptable as depicted in the attached pictures (flat end pieces & walls/bottom as one formed piece)?

The drawer pan can be fabricated in either three or five pieces (contractors preference), with overall dimensions meeting those shown in the drawing.

## Fab Questions:

- 5. What are the bend radii of the frame trim pieces? Are you wanting pricing on the upper bearing plates (EBP & FBP)?

  Bend radius designed as 1x material thickness, or 0.048" in the case of the trim. Standard bend radius close in size can be accepted.
- 6. The drawings call for 1"x0.0625" A36 Mild Steel Tube which isn't a standard steel tube. Would it be acceptable to use 1"x1"x0.065 A513 Square Tubing? Yes; 1"x1"x0.065 A513 Square Tubing is acceptable.

**Attachment Revisions:** 

Attachment A ARR 301 SINGLE SEAT FRAME DRAWING has been revised.

Please acknowledge receipt of this and all addendums via email. <u>All other dates, terms and conditions remain unchanged</u>.

Please direct all responses and/or questions concerning this solicitation to Candice Humphrey, via email <a href="https://example.com"><u>HumphreyC@akrr.com</u></a>.

Respectfully,

Candice Humphrey
Contract Administration Specialist